



Bergamid™ B70 G30 H GREY VN-3872

Polyamide 6

Key Characteristics

Product Description

Bergamid B70 G30 H Grey VN-3872 is a Polyamide 6 (Nylon 6) product filled with 30% glass fiber. It can be processed by injection molding and its feature is heat stabilized.

General

Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Heat Stabilized
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	> 1.36 g/cm ³	> 1.36 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.38E+6 psi	9500 MPa	ISO 527-2
Tensile Strength	26100 psi	180 MPa	ISO 527
Tensile Strain (Break)	3.5 %	3.5 %	ISO 527
Flexural Strength	36300 psi	250 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.8 ft·lb/in ²	10 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	< 410 °F	< 210 °C	ISO 75-2/A
Melting Temperature (DSC)	419 to 437 °F	215 to 225 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+14 ohms	1.0E+14 ohms	IEC 60093
Volume Resistivity	1.0E+16 ohms·cm	1.0E+16 ohms·cm	IEC 60093
Comparative Tracking Index	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	< 4.0 hr	< 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² +/-0.02